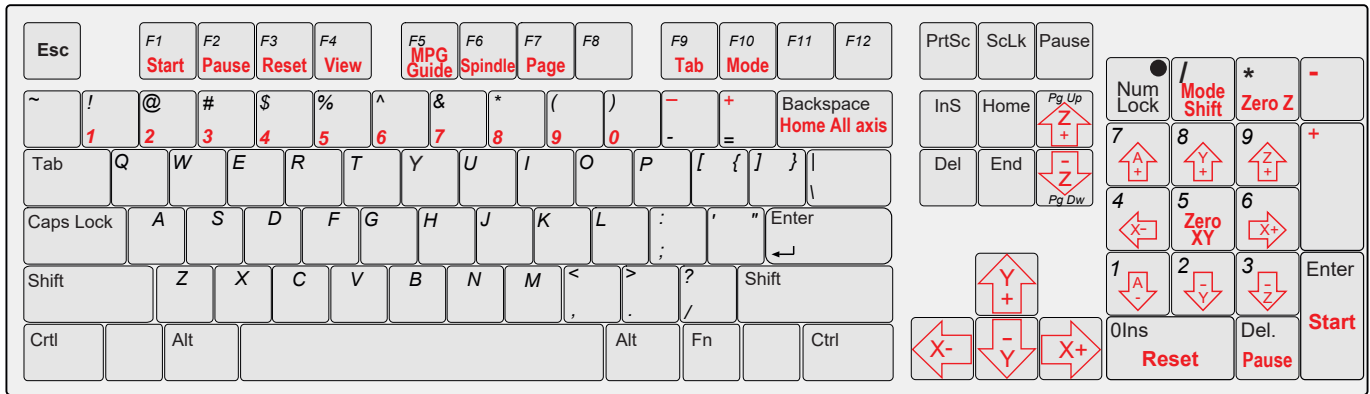
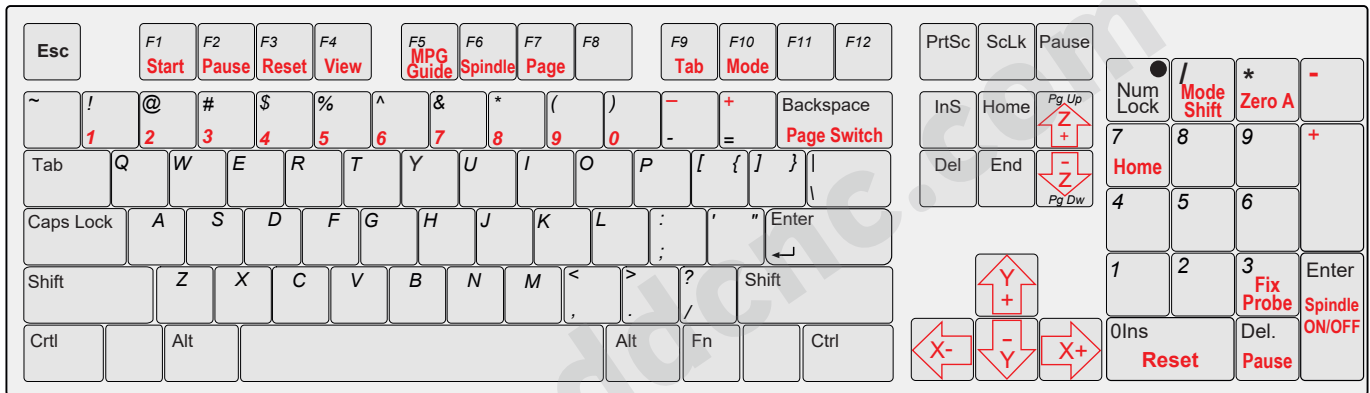


Keyboard Mapping on DDCS V4.1

When Power on the controller, Keyboard functions are in Mode 1



Press “Num Lock” key one time, Keyboard functions turns to Mode 2:



The red icon or text describes the function of the DDCS V4.1 controller.

Important:

When the 4.1 controller in AUTO mode, use “+” and “-” key to adjust the feed speed (FRO) in 5% increments. When the 4.1 controller in CONT/MPG mode, use “+” and “-” key to adjust the jogging of the machine (JSR) in 5% increments.

When the controller in STEP mode, use “+” and “-” key to shift between 4 Jog step distances.

Press and Hold over 3 seconds the key on the keyboard for the function of Zero Z / Zero XY / Zero A / Fix probe .

The software version must be 2022-11-02 or earlier.